

# DAFTAR ISI

|                                                     |                              |
|-----------------------------------------------------|------------------------------|
| HALAMAN JUDUL.....                                  | Error! Bookmark not defined. |
| LEMBAR PERSETUJUAN.....                             | Error! Bookmark not defined. |
| LEMBAR PENGESAHAN .....                             | Error! Bookmark not defined. |
| LEMBAR PERNYATAAN .....                             | Error! Bookmark not defined. |
| KATA PENGANTAR .....                                | Error! Bookmark not defined. |
| ABSTRAK.....                                        | Error! Bookmark not defined. |
| ABSTRACT.....                                       | Error! Bookmark not defined. |
| DAFTAR ISI.....                                     | viii                         |
| DAFTAR TABEL.....                                   | xi                           |
| DAFTAR GAMBAR.....                                  | xiii                         |
| DAFTAR LAMPIRAN.....                                | xv                           |
| BAB I PENDAHULUAN.....                              | Error! Bookmark not defined. |
| 1.1. Latar Belakang .....                           | Error! Bookmark not defined. |
| 1.2. Perumusan Masalah.....                         | Error! Bookmark not defined. |
| 1.3. Tujuan.....                                    | Error! Bookmark not defined. |
| 1.4. Manfaat.....                                   | Error! Bookmark not defined. |
| 1.5. Batasan Masalah.....                           | Error! Bookmark not defined. |
| 1.6. Asumsi.....                                    | Error! Bookmark not defined. |
| BAB II TINJAUAN PUSTAKA.....                        | Error! Bookmark not defined. |
| 2.1. Manajemen Pemeliharaan .....                   | Error! Bookmark not defined. |
| 2.1.1. Pemeliharaan Korektif.....                   | Error! Bookmark not defined. |
| 2.1.2. Pemeliharaan Preventif .....                 | Error! Bookmark not defined. |
| 2.1.3. Pemeliharaan Prediktif .....                 | Error! Bookmark not defined. |
| 2.2. Total Productive Maintenance .....             | Error! Bookmark not defined. |
| 2.2.1. Fase Pendekatan Total Productive Maintenance | Error! Bookmark not defined. |
| defined.                                            |                              |
| 2.2.2. Tujuan dan Manfaat TPM .....                 | Error! Bookmark not defined. |
| 2.2.3. Pilar Total Productive Maintenance....       | Error! Bookmark not defined. |
| 2.3. Autonomous Maintenance.....                    | Error! Bookmark not defined. |
| 2.3.1. Target Autonomous Maintenance .....          | Error! Bookmark not defined. |

|                                                             |                                     |
|-------------------------------------------------------------|-------------------------------------|
| 2.3.2. Langkah-langkah Autonomous Maintenance....           | <b>Error! Bookmark not defined.</b> |
| 2.4. Prognostics and Health Management .....                | <b>Error! Bookmark not defined.</b> |
| 2.4.1. Remaining Useful Life .....                          | <b>Error! Bookmark not defined.</b> |
| 2.4.2. End of Life .....                                    | <b>Error! Bookmark not defined.</b> |
| 2.4.3. Failure Threshold .....                              | <b>Error! Bookmark not defined.</b> |
| 2.4.4. Pendekatan Prognosis untuk menentukan RUL            | <b>Error! Bookmark not defined.</b> |
| 2.5. Time Series Forecasting Untuk Proses Prediksi RUL .... | <b>Error! Bookmark not defined.</b> |
| 2.5.1. Time Series Analysis.....                            | <b>Error! Bookmark not defined.</b> |
| 2.5.2. Proses dalam Time Series .....                       | <b>Error! Bookmark not defined.</b> |
| 2.6. Model ARIMA .....                                      | <b>Error! Bookmark not defined.</b> |
| 2.6.1. Ukuran Sampel.....                                   | <b>Error! Bookmark not defined.</b> |
| 2.6.2. Analisis Awal Model ARIMA.....                       | <b>Error! Bookmark not defined.</b> |
| 2.7. Software XLSTAT .....                                  | <b>Error! Bookmark not defined.</b> |
| 2.8. Penelitian Terkait .....                               | <b>Error! Bookmark not defined.</b> |
| 2.8.1. Penelitian Terkait Metode Penentuan RUL .....        | <b>Error! Bookmark not defined.</b> |
| 2.8.2. Penelitian Terkait Metode ARIMA.....                 | <b>Error! Bookmark not defined.</b> |
| 2.8.3. Tabel Penelitian Terkait .....                       | <b>Error! Bookmark not defined.</b> |
| BAB III METODE PENELITIAN.....                              | <b>Error! Bookmark not defined.</b> |
| 3.1. Objek Penelitian .....                                 | <b>Error! Bookmark not defined.</b> |
| 3.2. Data dan Informasi .....                               | <b>Error! Bookmark not defined.</b> |
| 3.2.1. Data Primer .....                                    | <b>Error! Bookmark not defined.</b> |
| 3.2.2. Data Sekunder .....                                  | <b>Error! Bookmark not defined.</b> |
| 3.3. Teknik Pengumpulan Data .....                          | <b>Error! Bookmark not defined.</b> |
| 3.3.1. Wawancara.....                                       | <b>Error! Bookmark not defined.</b> |
| 3.3.2. Observasi.....                                       | <b>Error! Bookmark not defined.</b> |
| 3.3.3. Dokumentasi.....                                     | <b>Error! Bookmark not defined.</b> |
| 3.4. Populasi dan Sampel .....                              | <b>Error! Bookmark not defined.</b> |
| 3.4.1. Populasi .....                                       | <b>Error! Bookmark not defined.</b> |

|                                                |                                     |
|------------------------------------------------|-------------------------------------|
| 3.4.2. Sampel .....                            | <b>Error! Bookmark not defined.</b> |
| 3.5. Teknik Analisis Data .....                | <b>Error! Bookmark not defined.</b> |
| 3.5.1. Kerangka Penelitian .....               | <b>Error! Bookmark not defined.</b> |
| 3.5.2. Analisis Data .....                     | <b>Error! Bookmark not defined.</b> |
| 3.6. Prosedur Penelitian.....                  | <b>Error! Bookmark not defined.</b> |
| BAB IV HASIL DAN PEMBAHASAN .....              | <b>Error! Bookmark not defined.</b> |
| 4.1. Pengumpulan Data .....                    | <b>Error! Bookmark not defined.</b> |
| 4.1.1. Data Alur Proses Produksi .....         | <b>Error! Bookmark not defined.</b> |
| 4.1.2. Data Mesin .....                        | <b>Error! Bookmark not defined.</b> |
| 4.1.3. Data Proses Operasi Mesin .....         | <b>Error! Bookmark not defined.</b> |
| 4.1.4. Data Proses Autonomous Maintenance..... | <b>Error! Bookmark not defined.</b> |
| 4.1.5. Data Komponen Hasil Inspeksi.....       | <b>Error! Bookmark not defined.</b> |
| 4.1.6. Data Jumlah Stop Mesin .....            | <b>Error! Bookmark not defined.</b> |
| 4.2. Pengolahan Data.....                      | <b>Error! Bookmark not defined.</b> |
| 4.2.1. Plotting Data.....                      | <b>Error! Bookmark not defined.</b> |
| 4.2.2. Uji Akar Unit dan Stasioneritas .....   | <b>Error! Bookmark not defined.</b> |
| 4.2.3. Transformasi Data .....                 | <b>Error! Bookmark not defined.</b> |
| 4.2.4. Identifikasi Model .....                | <b>Error! Bookmark not defined.</b> |
| 4.2.5. Estimasi Parameter.....                 | <b>Error! Bookmark not defined.</b> |
| 4.2.6. Uji Diagnostik .....                    | <b>Error! Bookmark not defined.</b> |
| 4.2.7. Peramalan .....                         | <b>Error! Bookmark not defined.</b> |
| 4.3. Pembahasan.....                           | <b>Error! Bookmark not defined.</b> |
| BAB V KESIMPULAN DAN SARAN.....                | <b>Error! Bookmark not defined.</b> |
| 5.1. Kesimpulan.....                           | <b>Error! Bookmark not defined.</b> |
| 5.2. Saran.....                                | <b>Error! Bookmark not defined.</b> |
| DAFTAR PUSTAKA .....                           | <b>Error! Bookmark not defined.</b> |
| LAMPIRAN                                       |                                     |
| RIWAYAT PENULIS                                |                                     |

## DAFTAR TABEL

|                                                             |                                     |
|-------------------------------------------------------------|-------------------------------------|
| Tabel 1.1 Daftar stop mesin terbanyak .....                 | <b>Error! Bookmark not defined.</b> |
| Tabel 2.1 Perbedaan strategi pemeliharaan.....              | <b>Error! Bookmark not defined.</b> |
| Tabel 2.2 Plot korelasiogram ACF dan PACF .....             | <b>Error! Bookmark not defined.</b> |
| Tabel 2.3 Penelitian terdahulu.....                         | <b>Error! Bookmark not defined.</b> |
| Tabel 4.1 Data teknis mesin HLP Model 550 .....             | <b>Error! Bookmark not defined.</b> |
| Tabel 4.2 Task CIL .....                                    | <b>Error! Bookmark not defined.</b> |
| Tabel 4.3 Jumlah stop mesin.....                            | <b>Error! Bookmark not defined.</b> |
| Tabel 4.4 Hasil perhitungan ACF dan PACF .....              | <b>Error! Bookmark not defined.</b> |
| Tabel 4.5 Hasil uji Dickey-Fuller.....                      | <b>Error! Bookmark not defined.</b> |
| Tabel 4.6 Hasil uji Phillips-Perron.....                    | <b>Error! Bookmark not defined.</b> |
| Tabel 4.7 Hasil uji KPSS .....                              | <b>Error! Bookmark not defined.</b> |
| Tabel 4.8 Hasil uji stasioneritas .....                     | <b>Error! Bookmark not defined.</b> |
| Tabel 4.9 Data hasil diferensiasi .....                     | <b>Error! Bookmark not defined.</b> |
| Tabel 4.10 Hasil uji Dickey-Fuller pada data diferensiasi   | <b>Error! Bookmark not defined.</b> |
| Tabel 4.11 Hasil uji Phillips-Perron pada data diferensiasi | <b>Error! Bookmark not defined.</b> |
| Tabel 4.12 Hasil uji KPSS pada data diferensiasi..          | <b>Error! Bookmark not defined.</b> |
| Tabel 4.13 Ringkasan uji stasioneritas data diferensiasi    | <b>Error! Bookmark not defined.</b> |
| Tabel 4.14 Fungsi ACF dan PACF .....                        | <b>Error! Bookmark not defined.</b> |
| Tabel 4.15 Estimasi parameter ARIMA(2,2,1).....             | <b>Error! Bookmark not defined.</b> |
| Tabel 4.16 Estimasi parameter ARIMA(2,2,0).....             | <b>Error! Bookmark not defined.</b> |
| Tabel 4.17 Estimasi parameter ARIMA(1,2,1).....             | <b>Error! Bookmark not defined.</b> |
| Tabel 4.18 Estimasi parameter ARIMA(1,2,0).....             | <b>Error! Bookmark not defined.</b> |
| Tabel 4.19 Estimasi parameter ARIMA(0,2,1).....             | <b>Error! Bookmark not defined.</b> |
| Tabel 4.20 Kriteria statistik <i>goodness of fit</i> (GoF). | <b>Error! Bookmark not defined.</b> |
| Tabel 4.21 Ringkasan statistik <i>goodness of fit</i> (GoF) | <b>Error! Bookmark not defined.</b> |

Tabel 4.22 Prediksi dan residu model ARIMA(2,2,1)**Error! Bookmark not defined.**

Tabel 4.23 Fungsi RACF dan RPACF .....**Error! Bookmark not defined.**

Tabel 4.24 Uji statistik independensi residual .....**Error! Bookmark not defined.**



|                                                |                                     |
|------------------------------------------------|-------------------------------------|
| Tabel 4.25 Hasil uji normalitas residual ..... | <b>Error! Bookmark not defined.</b> |
| Tabel 4.26 Interval residual.....              | <b>Error! Bookmark not defined.</b> |
| Tabel 4.27 Hasil uji Breusch- Pagan.....       | <b>Error! Bookmark not defined.</b> |
| Tabel 4.28 Hasil peramalan ARIMA(2,2,1).....   | <b>Error! Bookmark not defined.</b> |
| Tabel 4. 29 Data informasi komponen input..... | <b>Error! Bookmark not defined.</b> |



## DAFTAR GAMBAR

|                                                                      |                              |
|----------------------------------------------------------------------|------------------------------|
| Gambar 1.1 Target dan total defect fixed per minggu                  | Error! Bookmark not defined. |
| Gambar 2.1 Contoh profil waktu indeks kesehatan                      | Error! Bookmark not defined. |
| Gambar 2.2 Contoh profil waktu indeks degradasi                      | Error! Bookmark not defined. |
| Gambar 2.3 Representasi RUL dan interval kepercayaannya (C.I.) ..... | Error! Bookmark not defined. |
| Gambar 2.4 Komponen time series .....                                | Error! Bookmark not defined. |
| Gambar 2.5 White noise dan random walk .....                         | Error! Bookmark not defined. |
| Gambar 2.6 Stasioneritas data time series .....                      | Error! Bookmark not defined. |
| Gambar 3.1 Kerangka penelitian .....                                 | Error! Bookmark not defined. |
| Gambar 3.2 Diagram alir penelitian .....                             | Error! Bookmark not defined. |
| Gambar 4.1 Alur Proses Produksi .....                                | Error! Bookmark not defined. |
| Gambar 4.2 Mesin HLP 550 .....                                       | Error! Bookmark not defined. |
| Gambar 4.3 Mesin HLP 550 .....                                       | Error! Bookmark not defined. |
| Gambar 4.4 Discharge belt .....                                      | Error! Bookmark not defined. |
| Gambar 4.5 Visualisasi data jumlah stop mesin .....                  | Error! Bookmark not defined. |
| Gambar 4.6 Plot ACF data jumlah stop .....                           | Error! Bookmark not defined. |
| Gambar 4.7 Plot PACF data jumlah stop .....                          | Error! Bookmark not defined. |
| Gambar 4.8 Plot diferensiasi 1 .....                                 | Error! Bookmark not defined. |
| Gambar 4.9 Plot diferensiasi 2 .....                                 | Error! Bookmark not defined. |
| Gambar 4.10 Plot ACF jumlah stop setelah diferensiasi                | Error! Bookmark not defined. |
| Gambar 4.11 Plot PACF jumlah stop setelah diferensiasi               | Error! Bookmark not defined. |
| Gambar 4.12 Plot prediksi ARIMA(2,2,1) .....                         | Error! Bookmark not defined. |
| Gambar 4.13 Plot residu ARIMA(2,2,1) .....                           | Error! Bookmark not defined. |
| Gambar 4.14 Plot RACF .....                                          | Error! Bookmark not defined. |
| Gambar 4.15 Plot RACF .....                                          | Error! Bookmark not defined. |
| Gambar 4.16 Plot P-P residual .....                                  | Error! Bookmark not defined. |
| Gambar 4.17 Plot Q-Q residual .....                                  | Error! Bookmark not defined. |

Gambar 4.18 Histogram residual .....**Error! Bookmark not defined.**



Gambar 4.19 Plot homoskedastitas residu ARIMA(2,2,1)**Error! Bookmark not defined.**

Gambar 4.20 Hasil peramalan ARIMA(2,2,1).....**Error! Bookmark not defined.**

Gambar 4.21 Prediksi RUL dan ambang batas pemakaian**Error! Bookmark not defined.**

Gambar 4.22 Tampilan part dashboard system.....**Error! Bookmark not defined.**

Gambar 4.23 Tampilan input master part .....**Error! Bookmark not defined.**

Gambar 4.25 Tampilan daftar part pada aplikasi ...**Error! Bookmark not defined.**



## DAFTAR LAMPIRAN

- Lampiran 1 Form Bimbingan Tugas Akhir
- Lampiran 2 Katalog Spare Part
- Lampiran 3 Katalog Spare Part
- Lampiran 4 Data Download SPA
- Lampiran 5 Task CIL Operator 1
- Lampiran 6 Task CIL Operator 2
- Lampiran 7 Task CIL Elektrik
- Lampiran 8 Jadwal Maintenance Per Mesin
- Lampiran 9 Plot Prediksi dan Residu ARIMA (2,2,1)
- Lampiran 10 Plot RACF dan RPACF ARIMA (2,2,1)
- Lampiran 11 Plot Prediksi dan Residu ARIMA (2,2,0)
- Lampiran 12 Plot RACF dan RPACF ARIMA (2,2,0)
- Lampiran 13 Plot Prediksi dan Residu ARIMA (1,2,1)
- Lampiran 14 Plot RACF dan RPACF ARIMA (1,2,1)
- Lampiran 15 Plot Prediksi dan Residu ARIMA (1,2,0)
- Lampiran 16 Plot RACF dan RPACF ARIMA (1,2,0)
- Lampiran 17 Plot Prediksi dan Residu ARIMA (0,2,1)
- Lampiran 18 Plot RACF dan RPACF ARIMA (0,2,1)
- Lampiran 19 Working Instruction
- Lampiran 20 Working Instruction
- Lampiran 21 Working Instruction
- Lampiran 22 Working Instruction