

DAFTAR ISI

LEMBAR PERSETUJUAN	Error! Bookmark not defined.
LEMBAR PENGESAHAN	Error! Bookmark not defined.
LEMBAR PERNYATAAN	Error! Bookmark not defined.
KATA PENGANTAR	Error! Bookmark not defined.
ABSTRAK	Error! Bookmark not defined.
ABSTRACT	Error! Bookmark not defined.
DAFTAR ISI	ix
DAFTAR GAMBAR	xii
DAFTAR TABEL	xiii
BAB I PENDAHULUAN	Error! Bookmark not defined.
1.1 Latar Belakang	Error! Bookmark not defined.
1.2 Rumusan Masalah	Error! Bookmark not defined.
1.3 Tujuan Masalah.....	Error! Bookmark not defined.
1.4 Batasan Masalah.....	Error! Bookmark not defined.
1.5 Manfaat Penelitian	Error! Bookmark not defined.
BAB II TINJAUAN PUSTAKA	Error! Bookmark not defined.
2.1 <i>Lean Manufactur</i>	Error! Bookmark not defined.
2.2 Pemborosan (<i>Waste</i>).....	Error! Bookmark not defined.
2.2.1 Definisi <i>waste</i>	Error! Bookmark not defined.
2.2.2 Jenis-jenis <i>Waste</i>	Error! Bookmark not defined.
2.3 <i>Value Stream Mapping</i> (VSM)	Error! Bookmark not defined.
2.4 <i>Lean Process</i>	Error! Bookmark not defined.
2.4.1 Definisi <i>Lean Process</i>	Error! Bookmark not defined.
2.4.2 Waktu (<i>Time</i>) pada <i>Lean Process</i>	Error! Bookmark not defined.
2.5 Simbol-Simbol <i>Value Stream Mapping</i> (VSM).....	Error! Bookmark not defined.
defined.	
2.6 Penelitian Terkait	Error! Bookmark not defined.
2.7 Kerangka Pemikiran.....	Error! Bookmark not defined.
BAB III METODE PENELITIAN	Error! Bookmark not defined.

3.1	Objek Penelitian	Error! Bookmark not defined.
3.2	Waktu dan Tempat Penelitian	Error! Bookmark not defined.
3.3	Prosedur Penelitian	Error! Bookmark not defined.
3.4	Sumber Data.....	Error! Bookmark not defined.
3.4.1	Data Primer	Error! Bookmark not defined.
3.4.2	Data Sekunder	Error! Bookmark not defined.
3.5	Teknik Pengumpulan Data.....	Error! Bookmark not defined.
3.5.1	Observasi.....	Error! Bookmark not defined.
3.5.2	Wawancara.....	Error! Bookmark not defined.
3.5.3	Dokumentasi	Error! Bookmark not defined.
3.5.4	Studi Literatur	Error! Bookmark not defined.
3.6	Analisis Data	Error! Bookmark not defined.
BAB IV HASIL DAN PEMBAHASAN		Error! Bookmark not defined.
4.1	Profil UMKM.....	Error! Bookmark not defined.
4.1.1	UMKM Dwi <i>Collection</i>	Error! Bookmark not defined.
4.1.2	Proses Produksi.....	Error! Bookmark not defined.
4.2	Pengumpulan Data	Error! Bookmark not defined.
4.2.1	Waktu Proses Produksi	Error! Bookmark not defined.
4.2.2	Jumlah Tenaga Kerja dan Mesin.....	Error! Bookmark not defined.
4.2.3	Jumlah produk cacat.....	Error! Bookmark not defined.
4.3	Pengolahan Data.....	Error! Bookmark not defined.
4.3.1	OPC (<i>Operation Process Chart</i>).....	Error! Bookmark not defined.
4.3.2	SIPOC	Error! Bookmark not defined.
4.3.3	Pembentukan <i>Current State Mapping</i>	Error! Bookmark not defined.
4.3.4	Analisa <i>Current State Mapping</i>	Error! Bookmark not defined.
4.3.5	Identifikasi Pemborosan.....	Error! Bookmark not defined.
4.3.6	Penentuan Akar Masalah.....	Error! Bookmark not defined.
4.3.7	Analisis 5W+1H.....	Error! Bookmark not defined.
4.3.8	Rekomendasi Perbaikan	Error! Bookmark not defined.
4.4	Pembuatan <i>Future State Mapping</i>	Error! Bookmark not defined.
4.4.1	Estimasi Perubahan Waktu Setelah perbaikan	Error! Bookmark not defined.

4.4.2 Penggambaran *Future State Mapping*..... **Error! Bookmark not defined.**

4.4.3 Analisa *Future State Mapping***Error! Bookmark not defined.**

BAB V KESIMPULAN DAN SARAN**Error! Bookmark not defined.**

5.1 Kesimpulan**Error! Bookmark not defined.**

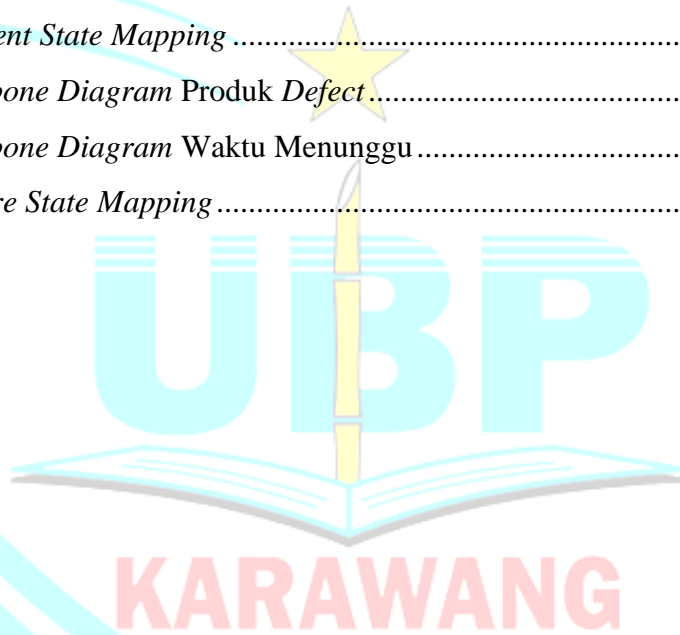
5.2 Saran.....**Error! Bookmark not defined.**

DAFTAR PUSTAKA**Error! Bookmark not defined.**



DAFTAR GAMBAR

Gambar 1.1	Data Jumlah Produksi	2
Gambar 2.1	Kerangka Pemikiran	21
Gambar 3.1	Diagram Alir Penelitian	24
Gambar 4.1	Jumlah Produk <i>Defect</i>	32
Gambar 4.2	Peta Proses Operasi Pembuatan Boneka Panda	33
Gambar 4.3	Peta Kontrol Proses Pemotongan Pola	37
Gambar 4.4	<i>Current State Mapping</i>	44
Gambar 4.5	<i>Fishbone Diagram</i> Produk <i>Defect</i>	50
Gambar 4.6	<i>Fishbone Diagram</i> Waktu Menunggu	52
Gambar 4.7	<i>Future State Mapping</i>	56



DAFTAR TABEL

Tabel 1.1	Data Jumlah Produksi.....	2
Tabel 2.1	Simbol-simbol <i>Value Stream Mapping</i> (VSM).....	12
Tabel 2.2	Penelitian Terkait	15
Tabel 4.1	Waktu Disetiap Stasiun Kerja Produksi Boneka Panda	30
Tabel 4.2	Jumlah Tenaga Kerja dan Mesin	31
Tabel 4.3	Jumlah Produk <i>Defect</i>	31
Tabel 4.4	SIPOC.....	34
Tabel 4.5	Waktu Proses Pemotongan Pola.....	35
Tabel 4.6	Uji Kecukupan Data Proses Pemotongan Pola.....	37
Tabel 4.7	Data Setiap Proses	38
Tabel 4.8	Waktu Siklus	39
Tabel 4.9	Waktu Normal Tiap Proses	40
Tabel 4.10	Persentase <i>Allowance</i> Proses Pemotongan Pola.....	40
Tabel 4.11	Waktu Baku Tiap Proses	42
Tabel 4.12	Kategori Kegiatan VA,NVA,NNVA	44
Tabel 4.13	Perbandingan Waktu Proses Sebelum dan Sesudah Perbaikan.....	57