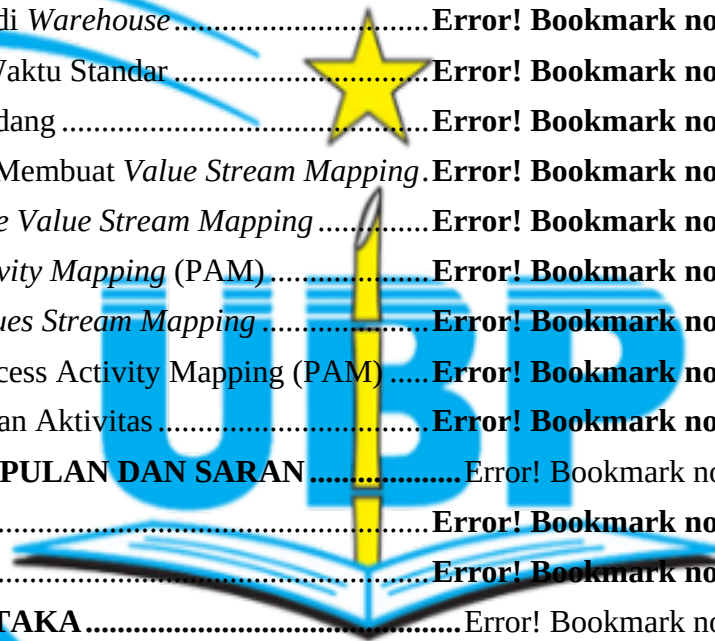


DAFTAR ISI

LEMBAR PERSETUJUAN	Error! Bookmark not defined.
LEMBAR PENGESAHAN	Error! Bookmark not defined.
LEMBAR PERNYATAAN	Error! Bookmark not defined.
KATA PENGANTAR.....	Error! Bookmark not defined.
ABSTRAK	Error! Bookmark not defined.
ABSTRACT	Error! Bookmark not defined.
DAFTAR TABEL	xi
DAFTAR GAMBAR.....	xii
BAB I PENDAHULUAN.....	Error! Bookmark not defined.
1.1 Latar Belakang	Error! Bookmark not defined.
1.2 Rumusan Masalah	Error! Bookmark not defined.
1.3 Tujuan Penelitian	Error! Bookmark not defined.
1.4 Manfaat Penelitian	Error! Bookmark not defined.
BAB II TINJAUAN PUSTAKA.....	Error! Bookmark not defined.
2.1 Definisi <i>Lean</i>	Error! Bookmark not defined.
2.2 <i>Lean Warehousing</i>	Error! Bookmark not defined.
2.3 Jenis-jenis <i>Waste</i>	Error! Bookmark not defined.
2.4 Pengukuran Kinerja.....	Error! Bookmark not defined.
2.5 <i>Allowance</i> (Kelonggaran).....	Error! Bookmark not defined.
2.6 <i>Value Stream Mapping</i>	Error! Bookmark not defined.
2.7 Definisi <i>Kaizen</i>	Error! Bookmark not defined.
2.8 Definisi 5S.....	Error! Bookmark not defined.
2.8.1 <i>Seiri</i> (Ringkas)	Error! Bookmark not defined.
2.8.2 <i>Seiton</i> (Rapi).....	Error! Bookmark not defined.
2.8.3 <i>Seiso</i> (Resik)	Error! Bookmark not defined.
2.8.4 <i>Seiketsu</i> (Rawat).....	Error! Bookmark not defined.
2.8.5 <i>Shitsuke</i> (Rajin).....	Error! Bookmark not defined.
2.9 Penelitian Terkait	Error! Bookmark not defined.
2.10 Kerangka Pemikiran.....	Error! Bookmark not defined.
BAB III METODOLOGI PENELITIAN	Error! Bookmark not defined.
3.1 Objek Penelitian	Error! Bookmark not defined.
3.2 Prosedur Penelitian.....	Error! Bookmark not defined.

3.3 Pengumpulan Data	Error! Bookmark not defined.
3.4 Pengolahan Data.....	Error! Bookmark not defined.
BAB IV HASIL DAN PEMBAHASAN	Error! Bookmark not defined.
4.1 Profil Perusahaan	Error! Bookmark not defined.
4.2 Visi dan Misi Perusahaan.....	Error! Bookmark not defined.
4.3 Struktur Organisasi Warehouse	Error! Bookmark not defined.
4.4 Alur Proses di Warehouse	Error! Bookmark not defined.
4.5 Penentuan Waktu Standar	Error! Bookmark not defined.
4.6 Waste di Gudang	Error! Bookmark not defined.
4.7 Flow Chart Membuat Value Stream Mapping	Error! Bookmark not defined.
4.8 Current State Value Stream Mapping	Error! Bookmark not defined.
4.9 Process Activity Mapping (PAM)	Error! Bookmark not defined.
4.10 Future Values Stream Mapping	Error! Bookmark not defined.
4.11 Usulan Process Activity Mapping (PAM)	Error! Bookmark not defined.
4.12 Perbandingan Aktivitas	Error! Bookmark not defined.
BAB V KESIMPULAN DAN SARAN	Error! Bookmark not defined.
5.1 Kesimpulan	Error! Bookmark not defined.
5.2 Saran.....	Error! Bookmark not defined.
DAFTAR PUSTAKA	Error! Bookmark not defined.
LAMPIRAN.....	Error! Bookmark not defined.



DAFTAR TABEL

Tabel 2. 1 Simbol *Value Stream Mapping*Error! Bookmark not defined.

Tabel 2. 2 Penelitian TerkaitError! Bookmark not defined.

Tabel 4. 1 *Inventory*.....Error!
Bookmark not defined.

Tabel 4. 2 *Westinghouse*.....Error! Bookmark not defined.

Tabel 4. 3 *Allowance*Error! Bookmark not defined.

Tabel 4. 4 Data Barang Rusak/*Defect*Error! Bookmark not defined.

Tabel 4. 5 Data *Unnecessary Inventories*.....Error! Bookmark not defined.

Tabel 4. 6 *Inventory*.....Error! Bookmark not defined.

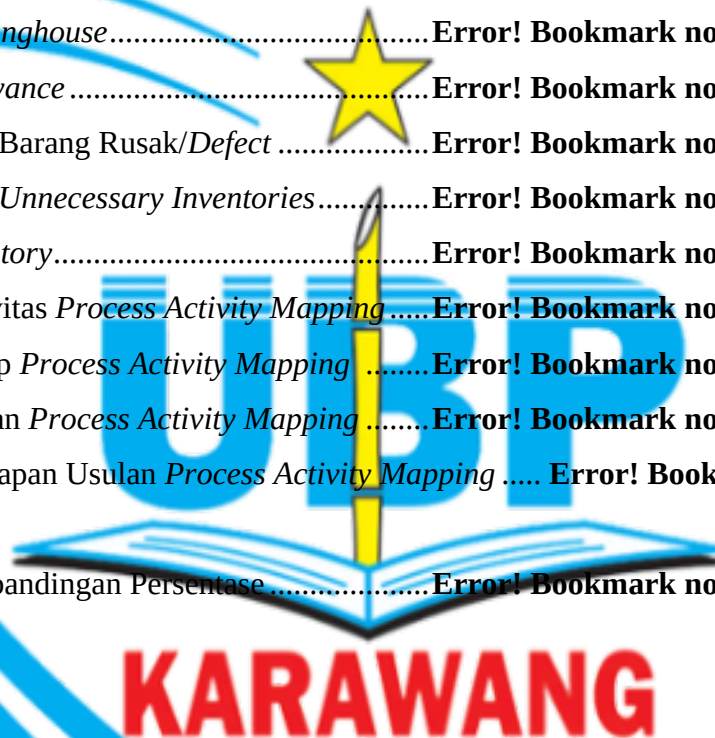
Tabel 4. 7 *Aktivitas Process Activity Mapping*Error! Bookmark not defined.

Tabel 4. 8 Rekap *Process Activity Mapping*Error! Bookmark not defined.

Tabel 4. 9 *Usulan Process Activity Mapping*Error! Bookmark not defined.

Tabel 4. 10 Rekap *Usulan Process Activity Mapping* Error! Bookmark not
defined.

Tabel 4. 11 *Perbandingan Persentase*Error! Bookmark not defined.



DAFTAR GAMBAR

Gambar 1. 1

Waste.....Error!

Bookmark not defined.

Gambar 2. 1 Kerangka Pemikiran.....Error!

Bookmark not defined.

Gambar 3. 1 Prosedur Penelitian.....Error!

Bookmark not defined.

Gambar 4. 1 Struktur Organisasi.....Error!

Bookmark not defined.

Gambar 4. 2 Alur Proses Operasional di Gudang **Error! Bookmark not defined.**

Gambar 4. 3 Grafik Proses Penanganan Waste**Error! Bookmark not defined.**

Gambar 4. 4 Barang *Defect***Error! Bookmark not defined.**

Gambar 4. 5 *Unnecessary Inventories*.....**Error! Bookmark not defined.**

Gambar 4. 6 *Flow Chart* Membuat VSM.....**Error! Bookmark not defined.**

Gambar 4. 7 *Current State Value Stream Mapping* **Error! Bookmark not defined.**

Gambar 4. 8 *Future State Value Stream Mapping***Error! Bookmark not defined.**