

DAFTAR ISI

LEMBAR PERSETUJUAN	Error! Bookmark not defined.
LEMBAR PENGESAHAN	Error! Bookmark not defined.
LEMBAR PERNYATAAN	Error! Bookmark not defined.
KATA PENGANTAR.....	Error! Bookmark not defined.
ABSTRAK	Error! Bookmark not defined.
ABSTRACT	Error! Bookmark not defined.
DAFTAR ISI.....	ix
DAFTAR GAMBAR.....	Error! Bookmark not defined.
DAFTAR RUMUS	Error! Bookmark not defined.
DAFTAR LAMPIRAN.....	Error! Bookmark not defined.
BAB I PENDAHULUAN.....	Error! Bookmark not defined.
1.1 Latar Belakang	Error! Bookmark not defined.
1.2 Rumusan Masalah	Error! Bookmark not defined.
1.3 Tujuan Penelitian.....	Error! Bookmark not defined.
1.4 Manfaat Penelitian.....	Error! Bookmark not defined.
1.5 Batasan Masalah dan Asumsi.....	Error! Bookmark not defined.
1.5.1 Batasan Masalah.....	Error! Bookmark not defined.
1.5.2 Asumsi	Error! Bookmark not defined.
BAB II TINJAUAN PUSTAKA.....	Error! Bookmark not defined.
2.1 Produksi.....	Error! Bookmark not defined.
2.2 <i>Lean Manufaktur</i>	Error! Bookmark not defined.
2.2.1 <i>lean</i>	Error! Bookmark not defined.
2.3 Pemborosan (<i>Waste</i>).....	Error! Bookmark not defined.
2.3.1 <i>Seven Waste</i>	Error! Bookmark not defined.
2.4 <i>Value Stream Mapping</i>	Error! Bookmark not defined.
2.4.1 Tahap Aliran Proses VSM	Error! Bookmark not defined.
2.4.2 Tipe-tipe VSM	Error! Bookmark not defined.
2.4.3 Bagian bagian dari <i>Value Stream Mapping</i> ...	Error! Bookmark not defined.
2.4.4 <i>Waste Relationship Matrix</i>	Error! Bookmark not defined.
2.4.5 Perhitungan <i>Takt Time</i>	Error! Bookmark not defined.

2.4.6	Pengukuran waktu kerja	Error! Bookmark not defined.
2.5	<i>Fishbond</i> Diagram	Error! Bookmark not defined.
2.6	Penelitian Terkait	Error! Bookmark not defined.
2.7	Kerangka Pemikiran	Error! Bookmark not defined.
BAB III METODE PENELITIAN		Error! Bookmark not defined.
3.1	Objek Penelitian	Error! Bookmark not defined.
3.1.1	Jenis Penelitian	Error! Bookmark not defined.
3.1.2	Tempat dan Waktu Penelitian	Error! Bookmark not defined.
3.2	Prosedur Penelitian	Error! Bookmark not defined.
3.3	Langkah-langkah Penelitian	Error! Bookmark not defined.
3.3.1	Studi Lapangan	Error! Bookmark not defined.
3.3.2	Studi Literatur	Error! Bookmark not defined.
3.3.3	Identifikasi Masalah	Error! Bookmark not defined.
3.3.4	Perumusan Masalah	Error! Bookmark not defined.
3.3.5	Penetapan Tujuan	Error! Bookmark not defined.
3.4	Pengumpulan Data	Error! Bookmark not defined.
3.5	Populasi dan Sampel	Error! Bookmark not defined.
3.6	Pengujian Data	Error! Bookmark not defined.
3.6.1	Uji Kecukupan Data	Error! Bookmark not defined.
3.6.2	Uji Validitas dan Realibilitas	Error! Bookmark not defined.
3.7	Pengolahan Data	Error! Bookmark not defined.
3.8	Rekomendasi Perbaikan	Error! Bookmark not defined.
BAB IV HASIL DAN PEMBAHASAN		Error! Bookmark not defined.
4.1	Gambaran Umum Perusahaan	Error! Bookmark not defined.
4.1.1	Profil Perusahaan	Error! Bookmark not defined.
4.1.2	Visi dan Misi Perusahaan	Error! Bookmark not defined.
4.1.3	Struktur Organisasi Perusahaan	Error! Bookmark not defined.
4.2	Pengumpulan Data	Error! Bookmark not defined.
4.2.1	Wawancara	Error! Bookmark not defined.
4.2.2	Data Perencanaan dan Hasil Produksi	Error! Bookmark not defined.
4.2.3	<i>Layout</i> Produksi Departemen <i>Spot welding</i> ...	Error! Bookmark not defined.
4.2.4	Aktivitas Produksi	Error! Bookmark not defined.

4.2.5	Waktu Proses Produksi	Error! Bookmark not defined.
4.2.6	Perhitungan Rata-Rata Waktu Siklus.....	Error! Bookmark not defined.
4.2.7	Pengujian Kecukupan Data Waktu Siklus	Error! Bookmark not defined.
4.2.8	Uji Validitas dan Reliabilitas	Error! Bookmark not defined.
4.3	Pengolahan Data.....	Error! Bookmark not defined.
4.3.1	Pemetaan Proses Produksi dengan VSM	Error! Bookmark not defined.
4.3.2	<i>Process Activity Mapping</i>	Error! Bookmark not defined.
4.3.3	<i>Waste Relationship Matrix</i>	Error! Bookmark not defined.
4.4	Rekomendasi Perbaikan	Error! Bookmark not defined.
BAB V KESIMPULAN DAN SARAN		Error! Bookmark not defined.
5.1	Kesimpulan.....	Error! Bookmark not defined.
5.2	Saran	Error! Bookmark not defined.
DAFTAR PUSTAKA		Error! Bookmark not defined.
LAMPIRAN		Error! Bookmark not defined.
RIWAYAT PENULIS.....		Error! Bookmark not defined.

