

## DAFTAR ISI

HALAMAN JUDUL .....	i
LEMBAR PERSETUJUAN .....	Error! Bookmark not defined.
LEMBAR PENGESAHAN .....	Error! Bookmark not defined.
LEMBAR PERNYATAAN .....	Error! Bookmark not defined.
KATA PENGANTAR.....	Error! Bookmark not defined.
ABSTRAK .....	Error! Bookmark not defined.
ABSTRACT .....	Error! Bookmark not defined.
DAFTAR ISI.....	ix
DAFTAR TABEL .....	Error! Bookmark not defined.
DAFTAR GAMBAR.....	Error! Bookmark not defined.
DAFTAR RUMUS .....	Error! Bookmark not defined.
DAFTAR LAMPIRAN .....	Error! Bookmark not defined.
BAB I PENDAHULUAN .....	Error! Bookmark not defined.
1.1 Latar Belakang .....	Error! Bookmark not defined.
1.2 Rumusan Masalah .....	Error! Bookmark not defined.
1.3 Tujuan Penelitian.....	Error! Bookmark not defined.
1.4 Manfaat Penelitian.....	Error! Bookmark not defined.
BAB II LANDASAN TEORI .....	Error! Bookmark not defined.
2.1 Pengertian Tata Letak Fasilitas .....	Error! Bookmark not defined.
2.2 Tujuan Perancangan Tata Letak Fasilitas...	Error! Bookmark not defined.
2.3 Macam-macam Tata Letak Fasilitas .....	Error! Bookmark not defined.
2.3.1 Tata Letak Tetap ( <i>Fixed Layout</i> ).....	Error! Bookmark not defined.
2.3.2 Tata Letak Produk ( <i>Product Layout</i> ) ..	Error! Bookmark not defined.
2.3.3 Tata Letak Proses ( <i>Process Layout</i> )....	Error! Bookmark not defined.
2.3.4 Tata Letak Teknologi Kelompok ( <i>Group Technology Layout/GT</i> )	<b>Error! Bookmark not defined.</b>
2.4 Stasiun Kerja ( <i>Workstation</i> ) .....	Error! Bookmark not defined.
2.5 Peta Proses Operasi ( <i>Operation Process Chart</i> )	<b>Error! Bookmark not defined.</b>

2.5.1	Kegunaan Peta Proses Operasi.....	<b>Error! Bookmark not defined.</b>
2.5.2	Lambang-lambang Peta Kerja.....	<b>Error! Bookmark not defined.</b>
2.5.3	Prinsip-prinsip Pembuatan Peta Proses Operasi	<b>Error! Bookmark not defined.</b>
2.6	Pola Aliran Bahan .....	<b>Error! Bookmark not defined.</b>
2.7	Pengukuran Aliran.....	<b>Error! Bookmark not defined.</b>
2.7.1	Pengukuran Aliran Kuantitatif .....	<b>Error! Bookmark not defined.</b>
2.7.2	Pengukuran Aliran Kualitatif .....	<b>Error! Bookmark not defined.</b>
2.8	Material Handling .....	<b>Error! Bookmark not defined.</b>
2.8.1	Pengertian Material Handling .....	<b>Error! Bookmark not defined.</b>
2.8.2	Tujuan Material Handling .....	<b>Error! Bookmark not defined.</b>
2.8.3	Pengertian Ongkos Material Handling (OMH)	<b>Error! Bookmark not defined.</b>
2.8.4	Manfaat Ongkos Material Handling (OMH)	<b>Error! Bookmark not defined.</b>
2.9	Macam-macam Metode Algoritma Tata Letak	<b>Error! Bookmark not defined.</b>
2.9.1	Blocplan .....	<b>Error! Bookmark not defined.</b>
2.9.2	Corelap .....	<b>Error! Bookmark not defined.</b>
2.10	Penelitian Terkait .....	<b>Error! Bookmark not defined.</b>
2.11	Kerangka Pemikiran.....	<b>Error! Bookmark not defined.</b>
<b>BAB III METODE PENELITIAN .....</b>		<b>Error! Bookmark not defined.</b>
3.1	Objek Penelitian .....	<b>Error! Bookmark not defined.</b>
3.2	Prosedur Penelitian.....	<b>Error! Bookmark not defined.</b>
3.3	Pengumpulan Data .....	<b>Error! Bookmark not defined.</b>
3.4	Teknik Pengumpulan Data .....	<b>Error! Bookmark not defined.</b>
3.4.1	Wawancara .....	<b>Error! Bookmark not defined.</b>
3.4.2	Observasi.....	<b>Error! Bookmark not defined.</b>
3.4.3	Studi Literatur .....	<b>Error! Bookmark not defined.</b>

3.4.4 Pengukuran Langsung .....	<b>Error! Bookmark not defined.</b>
3.5 Analisis Data .....	<b>Error! Bookmark not defined.</b>
3.5.1 Membuat Peta Proses Operasi (PPO)..	<b>Error! Bookmark not defined.</b>
3.5.2 Membuat Activity Relationship Chart (ARC)	<b>Error! Bookmark not defined.</b>
3.5.3 Pengukuran Jarak Antar Departemen..	<b>Error! Bookmark not defined.</b>
3.5.4 Perhitungan Ongkos <i>Material Handling</i> (OMH)	<b>Error! Bookmark not defined.</b>
3.5.5 Penggunaan Metode Algoritma Bloclan	<b>Error! Bookmark not defined.</b>
3.5.6 Penggunaan Metode Algoritma Corelap	<b>Error! Bookmark not defined.</b>
<b>BAB IV HASIL DAN PEMBAHASAN.....</b>	<b>Error! Bookmark not defined.</b>
4.1 Fasilitas Produksi Proses Pembuatan Tahu	<b>Error! Bookmark not defined.</b>
4.2 Tata Letak Awal Produksi.....	<b>Error! Bookmark not defined.</b>
4.3 Luas Setiap Fasilitas Produksi.....	<b>Error! Bookmark not defined.</b>
4.4 Pengolahan Data.....	<b>Error! Bookmark not defined.</b>
4.4.1 Peta Proses Operasi (PPO).....	<b>Error! Bookmark not defined.</b>
4.4.2 Block <i>Layout</i> Tata Letak Awal .....	<b>Error! Bookmark not defined.</b>
4.4.3 Perhitungan Jarak Antar Fasilitas Produksi	<b>Error! Bookmark not defined.</b>
4.4.4 Perhitungan Momen Setiap Perpindahan	<b>Error! Bookmark not defined.</b>
4.4.5 Perhitungan Total Momen Perpindahan	<b>Error! Bookmark not defined.</b>
4.4.6 Activity Relationship Chart.....	<b>Error! Bookmark not defined.</b>
4.4.7 Perhitungan Ongkos Material Handling	<b>Error! Bookmark not defined.</b>
4.5 Analisis Data Dengan Metode Bloclan ....	<b>Error! Bookmark not defined.</b>

4.5.1	Block <i>Layout</i> Tata Letak Usulan Metode Blocplan	Error! Bookmark not defined.
4.5.2	Perhitungan Jarak Antar Fasilitas Usulan Blocplan	Error! Bookmark not defined.
4.5.3	Perhitungan Total Momen Perpindahan Usulan Blocplan.....	Error! Bookmark not defined.
4.5.4	Perhitungan Ongkos Material Handling <i>Layout</i> Usulan Blocplan	Error! Bookmark not defined.
4.6	Analisis Data Dengan Metode Corelap .....	Error! Bookmark not defined.
4.6.1	Block <i>Layout</i> Tata Letak Usulan Metode Corelap	Error! Bookmark not defined.
4.6.2	Perhitungan Jarak Antar Fasilitas Usulan Corelap	Error! Bookmark not defined.
4.6.3	Perhitungan Total Momen Perpindahan <i>Layout</i> Usulan CORELAP	Error! Bookmark not defined.
4.6.4	Perhitungan Ongkos Material Handling Usulan Corelap.....	Error! Bookmark not defined.
4.7	Perbandingan Hasil Analisis Data.....	Error! Bookmark not defined.
<b>BAB V KESIMPULAN DAN SARAN .....</b>		<b>Error! Bookmark not defined.</b>
5.1	Kesimpulan.....	Error! Bookmark not defined.
5.2	Saran.....	Error! Bookmark not defined.
<b>DAFTAR PUSTAKA .....</b>		<b>Error! Bookmark not defined.</b>
<b>LAMPIRAN.....</b>		<b>Error! Bookmark not defined.</b>
<b>RIWAYAT PENULIS.....</b>		<b>Error! Bookmark not defined.</b>