

DAFTAR ISI

LEMBAR PERSETUJUAN	Error! Bookmark not defined.
LEMBAR PENGESAHAN	Error! Bookmark not defined.
LEMBAR PERNYATAAN	Error! Bookmark not defined.
KATA PENGANTAR.....	Error! Bookmark not defined.
ABSTRAK	Error! Bookmark not defined.
<i>ABSTRACT</i>	Error! Bookmark not defined.
DAFTAR ISI.....	vii
BAB I PENDAHULUAN.....	Error! Bookmark not defined.
1.1 Latar Belakang.....	Error! Bookmark not defined.
1.2 Rumusan Masalah.....	Error! Bookmark not defined.
1.3 Tujuan Penelitian	Error! Bookmark not defined.
1.4 Manfaat Penelitian	Error! Bookmark not defined.
1.5 Batasan masalah dan Asumsi.....	Error! Bookmark not defined.
1.5.1 Batasan Masalah	Error! Bookmark not defined.
1.5.2 Asumsi Penelitian	Error! Bookmark not defined.
BAB II TINJAUAN PUSTAKA.....	Error! Bookmark not defined.
2.1 Pengantar Waktu Standar.....	Error! Bookmark not defined.
2.2 Pengertian dan Kegunaan Waktu Standar.....	Error! Bookmark not defined.
2.3 Cara Pengukuran Waktu	Error! Bookmark not defined.
2.4 Pengukuran Waktu Secara Langsung	Error! Bookmark not defined.
2.5 Pengukuran waktu secara tidak langsung	Error! Bookmark not defined.
2.6 <i>Sampling</i> Pekerjaan.....	Error! Bookmark not defined.
2.7 Langkah-langkah sebelum melakukan <i>sampling</i> pekerjaan	Error! Bookmark not defined.
	Bookmark not defined.

2.8	Menentukan waktu-waktu pengamatan secara acak	Error! Bookmark not defined.
2.9	Prosedur pelaksanaan <i>sampling</i> kerja	Error! Bookmark not defined.
2.10	Penentuan jumlah sampel pengamatan yang dibutuhkan	Error! Bookmark not defined.
2.11	Penggunaan tabel angka acak dalam <i>sampling</i> kerja	Error! Bookmark not defined.
2.12	Penetapan frekuensi pengamatan	Error! Bookmark not defined.
2.13	Pemakaian peta kontrol dalam <i>sampling</i> kerja	Error! Bookmark not defined.
2.14	Waktu baku	Error! Bookmark not defined.
2.14.1	Perhitungan Waktu Siklus	Error! Bookmark not defined.
2.14.2	<i>Westing House System Rating</i>	Error! Bookmark not defined.
2.14.3	Perhitungan Waktu Normal	Error! Bookmark not defined.
2.14.4	Menentukan Besarnya Kelonggaran (<i>Allowance</i>)	Error! Bookmark not defined.
2.14.5	Perhitungan Waktu Baku	Error! Bookmark not defined.
2.15	<i>Rating performance</i>	Error! Bookmark not defined.
2.16	Beban Kerja	Error! Bookmark not defined.
2.17	Perhitungan Produksi Standar dan Perhitungan Jumlah Tenaga Kerja	Error! Bookmark not defined.
2.18	Penelitian terdahulu	Error! Bookmark not defined.
BAB III METODE PENELITIAN		Error! Bookmark not defined.
3.1	Objek Penelitian	Error! Bookmark not defined.
3.2	Data dan Informasi	Error! Bookmark not defined.
3.2.1	Data Primer	Error! Bookmark not defined.
3.2.2	Data Sekunder	Error! Bookmark not defined.

3.3	Teknik Pengumpulan Data.....	Error! Bookmark not defined.
3.4	Populasi dan Sampel.....	Error! Bookmark not defined.
3.5	Teknik Analisis Data.....	Error! Bookmark not defined.
3.5.1	Kerangka Penelitian.....	Error! Bookmark not defined.
3.5.2	Analisis Data.....	Error! Bookmark not defined.
3.6	Prosedur Penelitian	Error! Bookmark not defined.
BAB IV HASIL DAN PEMBAHASAN		Error! Bookmark not defined.
4.1	Identifikasi Aktivitas Kerja Karyawan	Error! Bookmark not defined.
4.2	Menentukan Jumlah dan Jadwal Kunjungan.....	Error! Bookmark not defined.
4.3	Melakukan Pengamatan <i>Sampling</i>	Error! Bookmark not defined.
4.4	Rekap hasil pengamatan <i>sampling</i> pekerjaan.....	Error! Bookmark not defined.
4.5	Uji Kecukupan Data.....	Error! Bookmark not defined.
4.6	Uji Keseragaman Data	Error! Bookmark not defined.
4.7	Perhitungan Waktu Baku	Error! Bookmark not defined.
4.7.1.	Perhitungan Waktu Siklus	Error! Bookmark not defined.
4.7.2.	Menentukan Tingkat Penyesuaian dengan Metode <i>Westinghouse</i>	Error! Bookmark not defined.
4.7.3.	Perhitungan Waktu Normal	Error! Bookmark not defined.
4.7.4.	Menentukan Besarnya Kelonggaran (<i>Allowance</i>).....	Error! Bookmark not defined.
4.7.5.	Perhitungan Waktu Baku	Error! Bookmark not defined.
4.8	Perhitungan Produksi Standar.....	Error! Bookmark not defined.
4.9	Perhitungan Beban Kerja	Error! Bookmark not defined.

4.10	Perhitungan Jumlah Pekerja Sesuai dengan Beban Kerja.....	Error! Bookmark not defined.
BAB V	KESIMPULAN DAN SARAN.....	Error! Bookmark not defined.
5.1	Kesimpulan	Error! Bookmark not defined.
5.2	Saran	Error! Bookmark not defined.
DAFTAR PUSTAKA		Error! Bookmark not defined.

