

ABSTRAK

Berdasarkan hasil analisis dengan menggunakan *p* chart pada proses painting terdapat beberapa *defect* yaitu *defect seed*, *sag*, *thin paint* dan *sealer misplaced*. Sedangkan untuk *defect* yang paling sering terjadi pada proses painting yaitu *defect seed* dengan presentase 57,81 %.

Kata kunci : *Quality control, statistical process control, defect*



ABSTRACT

Based on the results of the analysis using the p chart in the painting process includes several defects, namely seed defects, sag, thin paint and misplaced sealers. As for the defects that most often occur in the painting process is the defective seed with a percentage of 57.81%.

Keywords: Quality control, statistical process control, defects

