

DAFTAR ISI

LEMBAR PERSETUJUAN	Error! Bookmark not defined.
LEMBAR PENGESAHAN	Error! Bookmark not defined.
LEMBAR PERNYATAAN.....	Error! Bookmark not defined.
KATA PENGANTAR.....	Error! Bookmark not defined.
ABSTRAK.....	Error! Bookmark not defined.
ABSTRACT	Error! Bookmark not defined.
DAFTAR ISI	ix
DAFTAR TABEL	xii
DAFTAR GAMBAR.....	xiii
DAFTAR LAMPIRAN	xiv
BAB I.....	Error! Bookmark not defined.
PENDAHULUAN	Error! Bookmark not defined.
1.1. Latar Belakang	Error! Bookmark not defined.
1.2. Rumusan Masalah	Error! Bookmark not defined.
1.3. Tujuan Penelitian.....	Error! Bookmark not defined.
1.4. Manfaat Penulisan	Error! Bookmark not defined.
1.5. Batasan Masalah.....	Error! Bookmark not defined.
1.6. Asumsi Penelitian.....	Error! Bookmark not defined.
BAB II	Error! Bookmark not defined.
TINJAUAN PUSTAKA	Error! Bookmark not defined.
2.1. <i>Lean Manufacturing</i>	Error! Bookmark not defined.
2.1.1. Pengertian Lean Manufturing	Error! Bookmark not defined.
2.1.2. Prinsip Dasar Lean Manufacturing	Error! Bookmark not defined.
2.1.3. Jenis-jenis Pemborosan (waste) .	Error! Bookmark not defined.

2.2.	<i>Value Stream Mapping</i>	Error! Bookmark not defined.
2.3.	<i>Valsat (Value Stream Analysis Tools)</i>	Error! Bookmark not defined.
2.4.	<i>Seven Mapping Tools</i>	Error! Bookmark not defined.
2.5.	<i>Process Activity Mapping</i>	Error! Bookmark not defined.
2.6.	<i>Kaizen</i>	Error! Bookmark not defined.
2.7.	Pengukuran Waktu Kerja	Error! Bookmark not defined.
2.8.	Penelitian Terkait	Error! Bookmark not defined.
BAB III		Error! Bookmark not defined.
METODE PENELITIAN		Error! Bookmark not defined.
3.1.	Objek Penelitian	Error! Bookmark not defined.
3.2.	Data dan Informasi	Error! Bookmark not defined.
3.2.1.	Data Primer	Error! Bookmark not defined.
3.2.2.	Data Sekunder	Error! Bookmark not defined.
3.3.	Teknik Pengumpulan Data	Error! Bookmark not defined.
3.4.	Populasi dan Sampel	Error! Bookmark not defined.
3.5.	Teknik Analisis Data	Error! Bookmark not defined.
3.5.1.	Kerangka Pemikiran	Error! Bookmark not defined.
3.5.2.	Analisis Data	Error! Bookmark not defined.
3.6.	Prosedur Penelitian	Error! Bookmark not defined.
3.7.	Jadwal Penelitian	Error! Bookmark not defined.
BAB IV		Error! Bookmark not defined.
HASIL DAN PEMBAHASAN		Error! Bookmark not defined.
4.1.	Pengumpulan Data	Error! Bookmark not defined.
4.2.	Sejarah Perusahaan	Error! Bookmark not defined.
4.2.1.	Visi dan Misi Perusahaan	Error! Bookmark not defined.
4.2.2.	Nama Dan Logo Perusahaan	Error! Bookmark not defined.

4.2.3.	Struktur Organisasi Perusahaan .	Error! Bookmark not defined.
4.2.4.	Data produksi	Error! Bookmark not defined.
4.2.5.	Layout Produksi	Error! Bookmark not defined.
4.2.6.	Proses Produksi	Error! Bookmark not defined.
4.2.7.	Aktivitas Produksi.....	Error! Bookmark not defined.
4.2.8.	Operator Stasiun Kerja.....	Error! Bookmark not defined.
4.2.9.	Waktu Proses	Error! Bookmark not defined.
4.3.	Pengolahan Data.....	Error! Bookmark not defined.
4.3.1.	Perhitungan Rata-rata waktu siklus	Error! Bookmark not defined.
4.3.2.	Uji Kecukupan Data.....	Error! Bookmark not defined.
4.3.3.	Pemetaan proses produksi dengan VSM	Error! Bookmark not defined.
4.3.4.	<i>Process Activity Mapping</i>	Error! Bookmark not defined.
4.3.5.	Identifikasi <i>Waste</i>	Error! Bookmark not defined.
4.3.6.	Usulan Perbaikan	Error! Bookmark not defined.
4.3.7.	Perbaikan <i>Process Activity Mapping</i>	Error! Bookmark not defined.
BAB V		Error! Bookmark not defined.
KESIMPULAN DAN SARAN		Error! Bookmark not defined.
5.1.	Kesimpulan.....	Error! Bookmark not defined.
5.2.	Saran	Error! Bookmark not defined.
DAFTAR PUSTAKA		Error! Bookmark not defined.
LAMPIRAN		Error! Bookmark not defined.

DAFTAR TABEL

Tabel 2.1 Simbol VSM.....	14
Tabel 2.2 <i>Process Activity Mapping</i> (PAM).....	Error! Bookmark not defined
Tabel 2.3 Jumlah VA, NVA, dan NNVA pada Setiap Aktivitas.....	21
Tabel 2.4 Total Waktu VA, NNVA, dan NVA.....	Error! Bookmark not defined
Tabel 2.5 Penelitian Terkait.....	25
Tabel 3.1 Jadwal Kegiatan Penelitian.....	37
Tabel 4.1 Jam Kerja Perusahaan.....	39
Tabel 4.2 Aktivitas Produksi.....	49
Tabel 4.3 Operator Stasiun Kerja.....	50
Tabel 4.4 Waktu Proses.....	51
Tabel 4.5 Rekapitulasi Rata-Rata Waktu Siklus	55
Tabel 4.6 Rekapitulasi Uji Kecukupan Data.....	57
Tabel 4.7 Rekapitulasi Waktu Siklus.....	60
Tabel 4.8 Data <i>Changeover</i>	61
Tabel 4.9 Data <i>Availability</i>	61
Tabel 4.10 Jumlah Operator.....	62
Tabel 4.11 <i>Current State Value Stream Mapping</i>	62
Tabel 4.12 <i>Process Activity Mapping</i>	64
Tabel 4.13 Perhitungan Waktu PAM.....	65
Tabel 4.14 Jumlah PAM.....	66
Tabel 4.15 Kebutuhan Waktu Produksi.....	66
Tabel 4.16 Kondisi Aktual Mesin 01.....	71
Tabel 4.17 Usulan Perbaikan Mesin 01.....	71
Tabel 4.18 Kondisi Usulan Perbaikan Mesin 04.....	72
Tabel 4.19 Kondisi Aktual Mesin 02.....	72
Tabel 4.20 Kondisi Usulan Perbaikan Mesin 02.....	72
Tabel 4.21 Kondisi Aktual Mesin 03.....	73
Tabel 4.22 Kondisi Usulan Perbaikan Mesin 03.....	73
Tabel 4.23 <i>Future Process Activity Mapping</i>	74
Tabel 4.24 Perbaikan Waktu PAM.....	75

DAFTAR GAMBAR

Gambar 1.1 Data Produksi PT Trikarsa	4
Gambar 2.1 <i>Value Stream Mapping</i>	13
Gambar 3.1 Kerangka Pemikiran.....	35
Gambar 3.2 Prosedur Penelitian.....	35
Gambar 4.1 PT Trikarsa.....	40
Gambar 4.2 Logo Perusahaan	40
Gambar 4.3 Struktur Organisasi Perusahaan	41
Gambar 4.4 Data Produksi	45
Gambar 4.5 Layout Perusahaan	46
Gambar 4.6 Proses Produksi	47
Gambar 4.7 <i>Current State Mapping</i>	63
Gambar 4.8 Mesin <i>Milling</i> 04	67
Gambar 4.9 Gambaran Proses Produksi Aktual.....	68
Gambar 4.10 Gambaran Proses Produksi Usulan Perbaikan	69
Gambar 4.11 <i>Future State Mapping</i>	76

KARAWANG

DAFTAR LAMPIRAN

Lampiran 1 Tabel Pengamatan Data.....	82
Lampiran 2 Waktu Rata-Rata Proses Produksi.....	84
Lampiran 3 Tabel Uji Kecukupan Data.....	85
Lampiran 4 Process Activity Mapping.....	87
Lampiran 5 Usulan Perbaikan PAM.....	88
Lampiran 6 Lembar Bimbingan Tugas Akhir.....	89
Lampiran 7 Hasil Turnitin Tugas Akhir.....	90
Lampiran 6 Daftar Riwayat Hidup.....	91

