

DAFTAR ISI

HALAMAN JUDUL	i
LEMBAR PERSETUJUAN	Error! Bookmark not defined.
LEMBAR PENGESAHAN TUGAS AKHIR....	Error! Bookmark not defined.
LEMBAR PERNYATAAN	Error! Bookmark not defined.
KATA PENGANTAR.....	Error! Bookmark not defined.
ABSTRAK	Error! Bookmark not defined.
ABSTRACT	vii
DAFTAR ISI.....	viii
DAFTAR TABEL.....	xi
DAFTAR GAMBAR.....	xiii
DAFTAR RUMUS.....	xiv
DAFTAR LAMPIRAN	xv
BAB I PENDAHULUAN.....	Error! Bookmark not defined.
1.1 Latar Belakang Masalah.....	Error! Bookmark not defined.
1.2 Rumusan Masalah	Error! Bookmark not defined.
1.3 Tujuan Penelitian.....	Error! Bookmark not defined.
1.4 Manfaat Penelitian.....	Error! Bookmark not defined.
1.5 Batasan masalah dan asumsi	Error! Bookmark not defined.
1.5.1 Batasan Masalah.....	Error! Bookmark not defined.
1.5.2 Asumsi	Error! Bookmark not defined.
BAB II LANDASAN TEORI	Error! Bookmark not defined.
2.1 Lean Manufaktur	Error! Bookmark not defined.
2.1.1 Tujuan Lean manufacturing.....	Error! Bookmark not defined.
2.1.2 Pemborosan (<i>Waste</i>).....	Error! Bookmark not defined.
2.1.3 Kategori <i>Waste</i> (Pemborosan)	Error! Bookmark not defined.
2.2 <i>Value Stream Mapping</i> (VSM).....	Error! Bookmark not defined.
2.2.1 Definisi.....	Error! Bookmark not defined.
2.2.2 Manfaat <i>Value stream mapping</i>	Error! Bookmark not defined.

2.3	<i>Waste Assessment Model (WAM)</i>	Error! Bookmark not defined.
2.3.1	<i>Waste Relationship Matrix (WRM)</i> .	Error! Bookmark not defined.
2.3.2	<i>Waste Assessment Questionnaire (WAQ)</i>	Error! Bookmark not defined.
2.4	<i>Seven Value Stream Mapping Tools</i>	Error! Bookmark not defined.
2.4.1	Penjelasan Masing-Masing <i>Tools</i>	Error! Bookmark not defined.
2.4.2	<i>Value Stream Analysis Tools (VALSAT)</i>	Error! Bookmark not defined.
2.5	Penelitian Terdahulu.....	Error! Bookmark not defined.
2.6	Tabel Penelitian Terdahulu	Error! Bookmark not defined.
BAB III METODE PENELITIAN		Error! Bookmark not defined.
3.1	Objek Penelitian	Error! Bookmark not defined.
3.2	Data dan Informasi	Error! Bookmark not defined.
3.2.1	Data Primer	Error! Bookmark not defined.
3.2.2	Data Sekunder	Error! Bookmark not defined.
3.3	Teknik Analisis Data	Error! Bookmark not defined.
3.3.1	Kerangka Pemikiran.....	Error! Bookmark not defined.
3.3.2	Metode Analisis Data.....	Error! Bookmark not defined.
3.4	Diagram Alir Penelitian.....	Error! Bookmark not defined.
BAB IV HASIL DAN PEMBAHASAN		Error! Bookmark not defined.
4.1	Gambaran Umum Perusahaan	Error! Bookmark not defined.
4.1.1	Profil Singkat Perusahaan	Error! Bookmark not defined.
4.1.2	Motto Perusahaan.....	Error! Bookmark not defined.
4.1.3	Struktur Organisasi	Error! Bookmark not defined.
4.2	Lokasi Penelitian	Error! Bookmark not defined.
4.3	Hasil Penelitian.....	Error! Bookmark not defined.
4.3.1	<i>Value Stream Mapping</i>	Error! Bookmark not defined.
4.3.2	<i>Seven Waste Relationship</i>	Error! Bookmark not defined.
4.3.3	<i>Waste Relation Matrix (WRM)</i>	Error! Bookmark not defined.
4.3.4	<i>Waste Assessment Questionnaire</i>	Error! Bookmark not defined.
4.3.5	<i>Value Stream Analysis Tool</i>	Error! Bookmark not defined.

4.4	Pengolahan Data.....	Error! Bookmark not defined.
4.5	Analisis Rencana Perbaikan	Error! Bookmark not defined.
4.6	Implementasi Perbaikan	Error! Bookmark not defined.
4.7	<i>Future State Value Stream Mapping</i>	Error! Bookmark not defined.
BAB V PENUTUP		Error! Bookmark not defined.
5.1	Kesimpulan.....	Error! Bookmark not defined.
5.2	Saran	Error! Bookmark not defined.
DAFTAR PUSTAKA		Error! Bookmark not defined.



DAFTAR TABEL

Tabel 2.1	Penjelasan hubungan pemborosan.....	13
Tabel 2.2	Kuesioner <i>waste relationship matrix</i> (WRM).....	11
Tabel 2.3	Rekapitulasi hubungan pemborosan.....	12
Tabel 2.4	Rentang kriteria penilaian	12
Tabel 2.5	<i>Waste relationship matrix</i> (WRM).....	13
Tabel 2.6	<i>Waste matrix value</i>	13
Tabel 2.7	Jumlah pertanyaan berdasarkan tipe pemborosan	15
Tabel 2.8	Bobot hasil WRM.....	15
Tabel 2.9	Bobot hasil WRM dibagi jumlah pertanyaan	16
Tabel 2.10	Perhitungan nilai akhir untuk setiap tipe pemborosan	17
Tabel 2.11	Matriks pemilihan <i>tools</i>	20
Tabel 2.12	Penelitian Terdahulu	24
Tabel 4.1	Deskripsi item kerja per pos <i>ED inspection</i>	39
Tabel 4.2	Deskripsi item kerja per pos <i>Sealer</i>	40
Tabel 4.3	Deskripsi item kerja per pos <i>Under Body Spray</i>	41
Tabel 4.4	Deskripsi item kerja per pos <i>Top Coat</i>	42
Tabel 4.5	Deskripsi item kerja per pos <i>Quality inspection</i>	43
Tabel 4.5	Deskripsi item kerja per pos <i>Top Coat Inspection</i>	44
Tabel 4.6	Kuesioner <i>waste relationship matrix</i> (WRM)	49
Tabel 4.7	Rentang kriteria penilaian	50
Tabel 4.8	Hasil Kuisisioner <i>Seven Waste Relationship</i>	51
Tabel 4.9	<i>Waste Relation Matrix</i>	52
Tabel 4.10	<i>Waste Relationship Value</i>	53
Tabel 4.11	Rekapitulasi jawaban WAQ	55
Tabel 4.12	Pengelompokan Jenis Pertanyaan WAQ.....	58
Tabel 4.13	Bobot pertanyaan berdasarkan WRM	59
Tabel 4.14	Hasil perkalian pembobotan dengan jumlah pertanyaan	61

Tabel 4.15 Perkalian bobot dengan jawaban pertanyaan kuisisioner WAQ.....	63
Tabel 4.16 Pj Faktor	65
Tabel 4.17 Hasil perhitungan <i>waste assesment quisioner</i>	66
Tabel 4.18 Hasil Pembobotan VALSAT	67
Tabel 4.19 Data Line Stop Jalur <i>Painting</i> Desember - Februari 2020	68
Tabel 4.20 <i>Process Activity Mapping</i> jalur <i>ED Inspection</i>	69
Tabel 4.21 Presentase PAM Jalur <i>ED Inspection</i>	73
Tabel 4.22 Data Kelompok <i>Process Activity Mapping</i>	73
Tabel 4.23 Perbandingan Proses Sebelum dan Sesudah Improvement.....	77
Tabel 4.24 PAM transfer tools Ed Inspection Setelah	82



DAFTAR GAMBAR

Gambar 1.1	Jumlah produksi unit di KAP bulan Januari-Desember	2
Gambar 1.2	Perbandingan gentani D30 & D14	2
Gambar 2.1.	Lambang-lambang VSM	7
Gambar 2.2	<i>Value stream mapping</i> (VSM)	7
Gambar 2.3.	Hubungan antar tipe pemborosan	10
Gambar 3.1	Kerangka penelitian	30
Gambar 3.2	Diagram alir penelitian	34
Gambar 4.1	Struktur organisasi <i>painting</i>	37
Gambar 4.2	<i>Lay out</i> jalur ED <i>inspection</i>	39
Gambar 4.3	<i>Lay out</i> jalur Sealer	40
Gambar 4.4	<i>Lay out</i> jalur <i>Under Body Spray</i>	41
Gambar 4.5	<i>Lay Out</i> Jalur <i>Top Coat</i>	42
Gambar 4.6	<i>Lay Out</i> Jalur <i>Quality inspection</i>	43
Gambar 4.7	<i>Lay Out</i> Jalur <i>Touch-Up</i>	44
Gambar 4.8	<i>Lay Out</i> proses <i>Painting</i>	45
Gambar 4.9	<i>Current State Value Stream mapping</i>	47
Gambar 4.10	Diagram Tulang Ikan <i>Waste Excessive Transportation</i>	74
Gambar 4.11	Jalur transportasi proses <i>transfer tool</i> (<i>Before</i>)	78
Gambar 4.12	Jalur transportasi proses <i>transfer Tool</i> (<i>After</i>)	79
Gambar 4.13	Proses <i>transfer tool</i> menggunakan <i>automatic transfer</i>	80
Gambar 4.14	<i>Future state value stream mapping</i>	81

DAFTAR RUMUS

Rumus 1	Skor bobot hubungan pemborosan	16
Rumus 2	Skor pemborosan	17
Rumus 3	Y indikasi untuk setiap pemborosan.....	17
Rumus 4	Nilai final untuk setiap pemborosan.....	18



DAFTAR LAMPIRAN

Lampiran 1	Penjelasan keterkaitan <i>waste</i>	88
Lampiran 2	Keterangan jenis <i>waste</i> kuisioner WAM.....	91
Lampiran 3	Kuisioner <i>Seven Waste Relation</i>	92
Lampiran 4	Kuisioner <i>Waste Assessment Questionnaire</i>	122
Lampiran 5	Lembar bimbingan Tugas Akhir	126
Lampiran 6	Hasil pemeriksaan Plagiat	127
Lampiran 7	Daftar Riwayat Hidup.....	129

